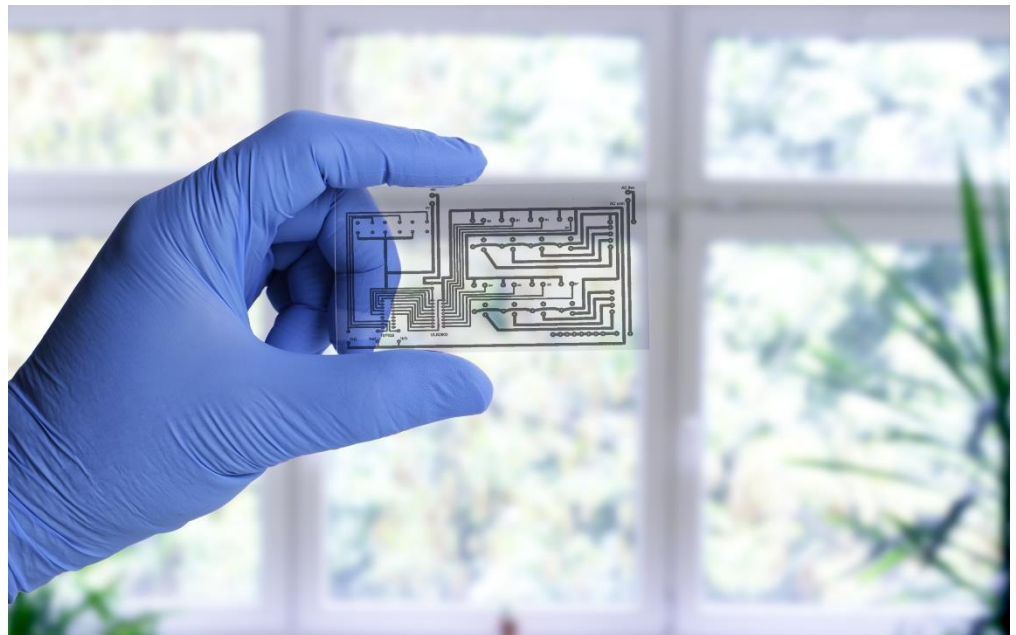




Pin-Hole Free Conductive Ink Printing for Printed Electronics



NORCOP has developed a wide range of transparent Atmospheric Plasma-Induced Nano-Coatings (APINCs) dedicated to the Printed Electronics market which are able to push forward your printing performances.

Our nano-coatings allow us to obtain Surface Energies varying from 20 to 70 mN/m on different polymer substrates that can be fine-tuned to your specific ink's Surface Tension. Perfect ink spreading is coupled with enhanced adhesion to give reliable and reproducible results¹.

TAILORED SURFACES

- Excellent Wetting
- Polar Function Selection
- Roughness Control

ENVIRONMENTALLY RESPONSIBLE TECHNOLOGY

- Non-polluting Processes
- Sustainable Materials
- No Solvents, No Waste, No Heat
- Very Low Carbon Footprint

LEGEND

¹ N, O, Si - based chemical functions

² Surface Energy

³ Atmospheric Pressure – Plasma Enhanced Chemical Vapor Deposition

SPECIFICATIONS

- Compatible Substrates: PET and potentially PEN, PI, PC
- Substrate Thickness Range : 50 - 200µm
- SE² Range : 20 – 70mN/m
- Compatible Formats : Rolls up to 2000mm width or sheets (dimensions upon request)
- Printing Method Compatibility : Gravure, Flexo, Screen (Digital inkjet printing under development)
- Ink Compatibility : Organic solvent based, water-borne and solventless inorganic/organic inks
- AP-PECVD³ Processing Speed : 20 – 70m/min
- Extended shelf-life (6-24 months, depending on coating chemistry)

Surface customization for specific ink-PET combinations

At NORCOP we have the technology and the know-how to customize the Surface Energy of your preferred PET to make it compatible with the Surface Tension of the conductive and dielectric inks of your choice. (Fig 1)

Figure 1 : Graph showing the 'Perfect Fit' between ink Surface Tension and polyester Surface Energy achieved by NORCOP's surface customization using our proprietary AP-PECVD technology.

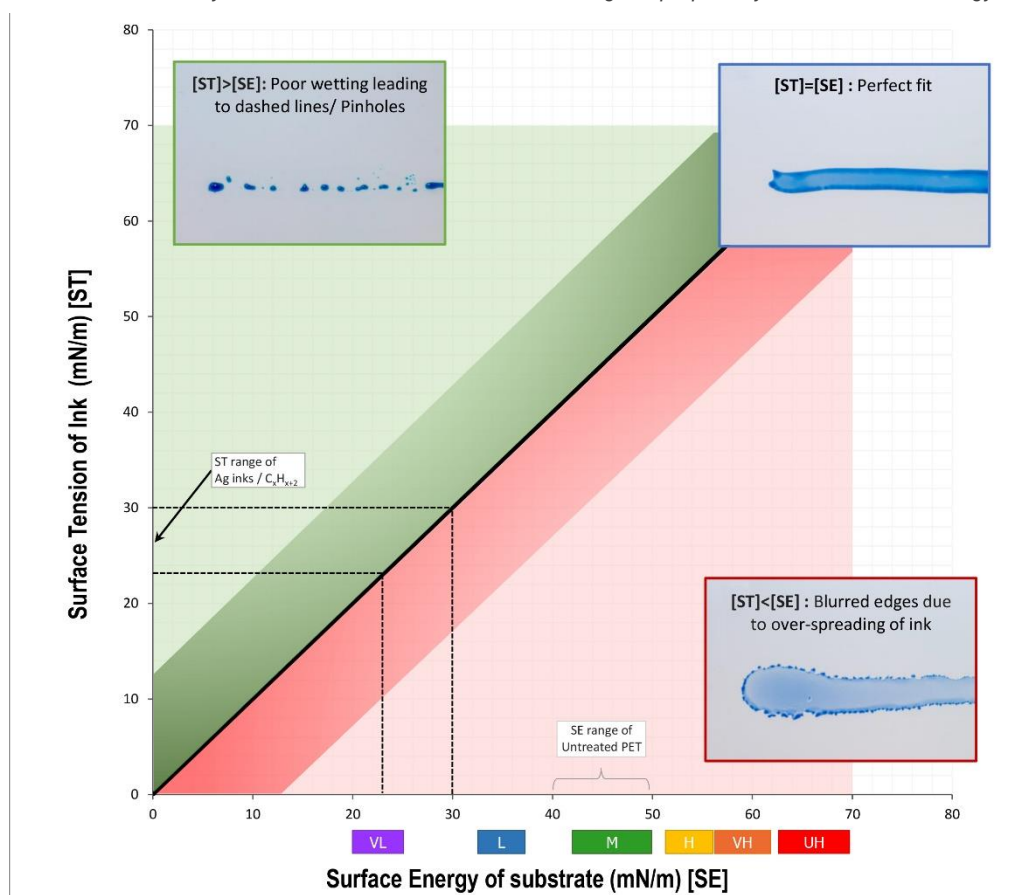


Table 1: Comparative table showing solvent surface tensions of commonly used conductive and dielectric inks, together with NORCOP's obtainable Surface Energy Ranges

| Solvent Family | Ink Solvent Base | Ink ST (mN/m) | Nano-Coating Series | | Surface Energy Range (mN/m) |
|-------------------------|--|---------------|---------------------|------------|-----------------------------|
| Saturated Hydrocarbons* | Tetradecane | 27-31 | VL | Very Low | 20-25 |
| Glycols** | Tripropylene Glycol Monomethyl Ether (TPM) | 28 | L | Low | 33-38 |
| | Triethylene Glycol Monomethyl Ether (TGME) | 30-34 | M | Medium | 42-50 |
| | Diethylene Glycol Monomethyl Ether (DGME) | 33-34 | H | High | 51-56 |
| | Ethylene Glycol (EG) | 46 | VH | Very High | 56-62 |
| Water | Water | 72 | UH | Ultra High | 64-70 |

Sources: *MERCK, **PVNANOCELL

For more information on any of our products or services please visit us on the Web at: www.norcop.eu

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